

TEC[®]**INSTALLATION INSTRUCTIONS
5000 WATER COOLED TIG SPOT GUN****635W-GT DIN - CONNECTOR**

- Screw the brass nut of the torch power cable into the hex adapter as shown in Fig. 1. Repeat for torch gas hose and water return hose. Note: Left Hand - "LH" threads, water. Right Hand - "RH" threads, gas. Tighten only snug. Do not over tighten. Do not use teflon tape.
- Push the rubber boot onto hex adapter assembly. Align the boot to the edge of hex adapter as shown in Fig. 2.
- Connect other end of water return hose assembly to water-in side of circulator. Note: "LH" threads on brass nut. Do not use teflon tape.
- **Turn Off Power Supply** - Insert adapter end into electrode receptacle on power supply and twist clockwise until snug. Be sure gas and water supply lines are connected firmly. Do not use teflon tape on welding fittings.

