



CHART A

Torch Model	Amps	Nozzle	Length (A)
WT-27AA WT-27BA WT-27CA	200	Standard Nozzle	2 3/4"
		Long Nozzle 2 3/4"	3 5/8"
		Extra Long Nozzle 3 1/4"	4 1/8"
WT-27AW WT-27BW WT-27CW	500	Extra Extra Long Nozzle 4 3/4"	5 5/8"
		Metal Nozzle	3"

SPECIFICATIONS

Torch Model	Maximum Amps (ac-dcsp)	Duty Cycle (ac-dcsp)	*Tungsten Capacity	Max. Length	Cooling Requirements
WT-27AA WT-27BA WT-27CA	200	60%	.040 - 1/4	7" 18" 7"	Air Cooled
WT-27AW WT-27BW WT-27CW	500	60%	.040 - 1/4	7" 18" 7"	Water Cooled 2 Qt./min. (50 psi MAX. OUTPUT)

* Axial adjustment of tungsten electrode is possible by moving the ribbed sleeve and shaft knob in unison.